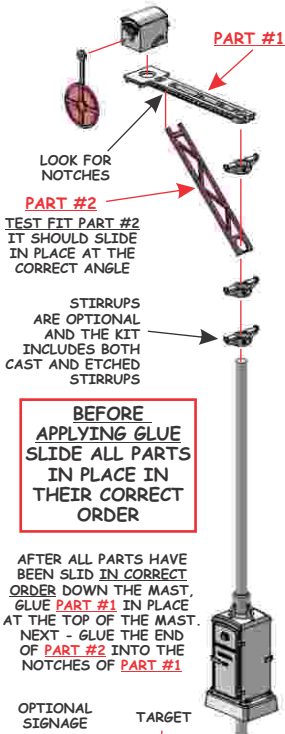


518 ASSEMBLY INSTRUCTIONS

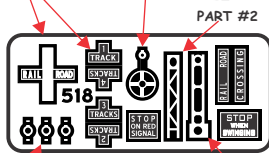
For Black Lettering on a White Background:



BEFORE APPLYING GLUE SLIDE ALL PARTS IN PLACE IN THEIR CORRECT ORDER

AFTER ALL PARTS HAVE BEEN SLID IN CORRECT ORDER DOWN THE MAST, GLUE **PART #1** IN PLACE AT THE TOP OF THE MAST. NEXT - GLUE THE END OF **PART #2** INTO THE NOTCHES OF **PART #1**.

OPTIONAL SIGNAGE TARGET



PAINTING

WE RECOMMEND THAT YOU COMPLETELY ASSEMBLE THE MODEL AND PRIME IT WITH A METAL PRIMER (LIKE TAMIYA) AND THEN USE A SILVER PAINT FOR THE MODEL.

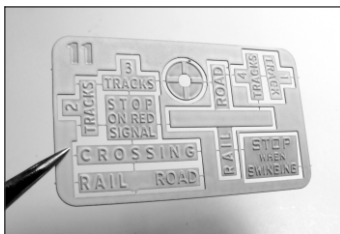
SIGNAGE CAN BE ATTACHED LAST.

FOR BLACK LETTERING ON A WHITE BACKGROUND

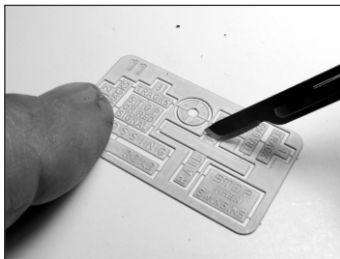
REMOVE PARTS #1 AND #2 AND THE STIRRUPS FROM THE FRET FOR USE WITH ASSEMBLY OF THE MAST.

DECALS

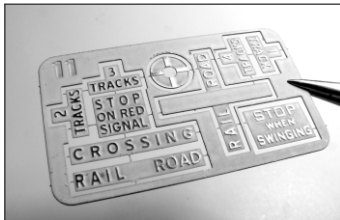
WATERSLIDE DECALS ARE INCLUDED OF THE WIGWAG TARGET. THIS DECAL IS VERY DELICATE AND THIN AS PAINT AND WILL NEED TO BE SEALED ONCE IT HAS DRIED.



The entire Fret was spray painted **Flat White**.



Once the paint is COMPLETELY Dry the paint on the raised detail was carefully scraped off the surface using a curved knife blade or 600 grit emery cloth (sand paper).



The Entire Fret was dipped into a solution of Black Oxide for Stainless Steel from EPI (Electrochemical Products Inc.)

www.epi.com

This sample size will last for many projects.

Directions from EPI were **closely** followed to achieve very satisfactory results. We used it at full strength.

The product number is **Insta-Blak SS-370 (not the gel)**



You will need to call them because the sample (which is \$20 at this time) is not listed in the drop down menu online but they can assist you by phone at 262-786-9330