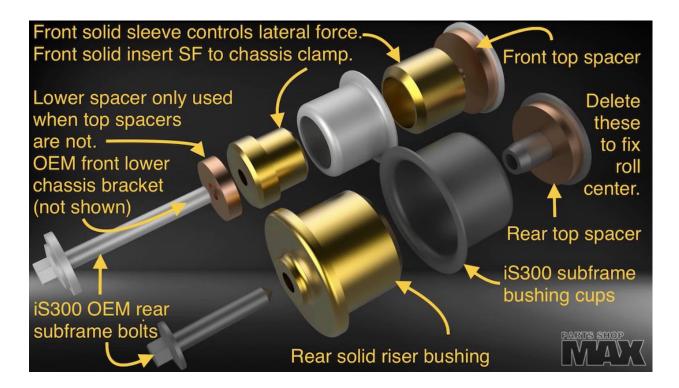


XE10 IS300 / Altezza Subframe Risers, solid bushing set

Description & install tips

Solid bushing set improves roll center and camber/toe gain by raising up the inboard suspension mounting points on the subframe. This also improves the axle joint angle on lowered cars, prolonging their life. Spacers are provided in case you need to keep the subframe in the original position, if rules in your racing series demand that. This CNC lathed, Anodized aluminum parts set was designed with consideration of the variation that exists when we 3D laser scanned and probed in multiple chassis and subframes, for optimized fitment and ease of installation considering OEM chassis and sub-frame manufacturing tolerances. You may freeze the aluminum bushings if they are too hard to pound in with a mallot. Designed for install without a press needed due to our precision measurements & manufacturing. These are great to install with our aluminum solid diff bushings, sold separately. Some people with older cars actually get less noise from the drivetrain because they didn't realize just how bad the original bushings had become despite solid mounts naturally transmitting more noise than rubber.

Exploded Diagram



Install Example



Install Example



Chart shows subframe position and toe-rod mount's effect on toe change through suspension travel.

Toe rod, & your choice of slot lockout or weld on plate are all sold separately.

Lexus SXE10 is300 rear suspension			maximum alignment change	
Long toe rod v	with weld on plate	e OEM SF height	.12"	3.05mm
Ride Height	0	Toe		
Full Bump	0.06" per side	Toe in		
Full Droop	0.02" per side	Toe In		
Long toe rod with weld on plate & SF risers			.036"	0.91mm
Ride Height	0	Toe		
Full Bump	0.011" per side	Toe in		
Full Droop	0.018" per side	Toe In		
Short toe rod with bolt on lockout OEM SF height			.48"	12.19mm
Ride Height	0	Toe		
Full Bump	0.23" per side	Toe in		
	0.01" per side			
Short toe rod with bolt on lockout & SF risers			.31"	7.87mm
Ride Height	0	Toe		
Full Bump	0.155" per side	Toe in		
Full Droop	0.004" per side	Toe in		
Stock car lowered			1.2"	30.48mm
Ride Height	0	Toe		PARTS SHOP
Full Bump	0.582" per side	Toe in		
Full Droop	0.024" per side	Toe out		A V

ONE-YEAR LIMITED WARRANTY AND DISCLAIMER

All Parts Shop Max brand products are intended for Off Road Use Only and carry a one year limited warranty. See below for details.

All other branded products carry their respective manufacturer warranty.

Parts Shop Max products are warranted to be free of defects in material and workmanship for one (1) year from the date of purchase. If a product fails to meet specifications, Parts Shop Max USA Inc. or P.S.Max Precision Industries LLC. (in short, Parts Shop Max) will, at its election, repair, replace, or make an appropriate adjustment, if Parts Shop Max determines to its satisfaction that the product is defective in material or workmanship, i.e. contains a defect arising out of the manufacture of the product and not a defect caused by other circumstances, including, but not limited to accident, misuse, abuse, unforeseeable use, neglect, alteration, improper installation, improper adjustment, improper repair, or failure caused by other equipment or interaction with other equipment.

Parts Shop Max is not responsible for labor charges, removal charges, installation, or other incidental or consequential costs. In no event shall the liability of Parts Shop Max exceed the purchase price of the product. Parts Shop Max makes no other warranties, either expressed or implied, including limitation warranties as to merchantability or fitness for a particular purpose.

Parts Shop Max shall not be liable for, and buyer assumes all risk of, any advice or failure to provide advice by Parts Shop Max to buyer regarding the product or use and installation of product. Parts Shop Max shall not be liable for any special, incidental or consequential damages.

If the purchaser of the product has failed to regularly inspect and maintain that product before and after use, or places that product under any circumstance leading eventually to, or immediately to failure, and or neglected to seek professional installation and setup through a professional technician experienced with that same Parts Shop MAX product, all warranties and remedies granted may be terminated.

Parts Shop Max USA Inc. 220 Engel Street Escondido CA 92029
Call or Text 858-566-6969 Monday to Friday 10:30am to 5:30pm or
Email maxusa@partsshopmax.com DM @partsshopmax on Instagram